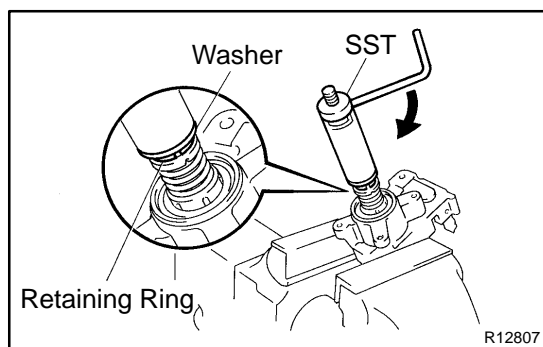


REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page [SR-12](#))**



2. INSTALL MAIN SHAFT ASSEMBLY

- (a) Non-tilt steering column:
Install the compression spring and spring retainer.
- (b) Tilt steering column:
Install the inner race, upper bearing inner race seat, compression spring and spring retainer.
- (c) Install a new retaining ring to the main shaft assembly.
- (d) Install the washer of SST to the main shaft assembly.
- (e) Set SST on the main shaft assembly, as shown in the illustration.
SST 09612-07010
- (f) Using SST, push down the retaining ring until it fits into the shaft groove and install the main shaft assembly.

NOTICE:

Do not bend the universal joint of the shaft assembly more than 15°.

HINT:

Hold the main shaft assembly with your hand to prevent rotation.

3. INSTALL MAIN SHAFT STOPPER

4. Tilt steering column:

INSTALL STEERING COLUMN HOUSING SUPPORT

- (a) Install 2 new tilt No.1 stoppers and the steering column housing support.
- (b) Install 4 new torx® bolts.

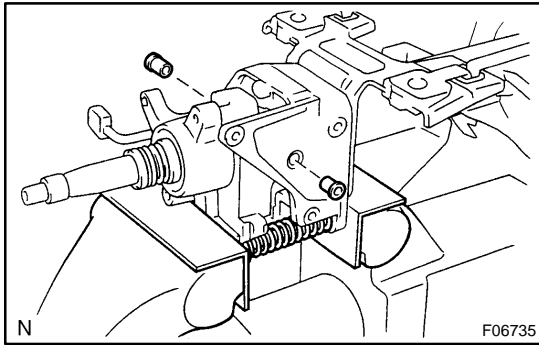
Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)

5. Non-tilt steering column:

INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT ASSEMBLY

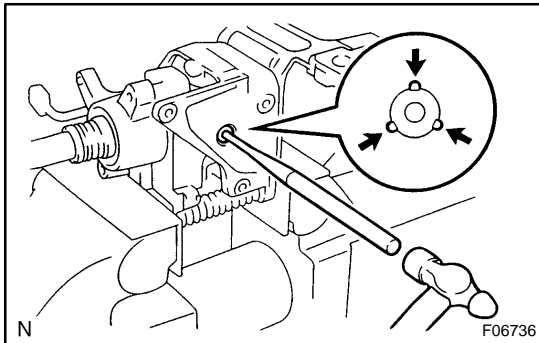
- (a) Install the column upper tube with the main shaft assembly to the column tube assembly.
- (b) Install 4 new torx® bolts.

Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)

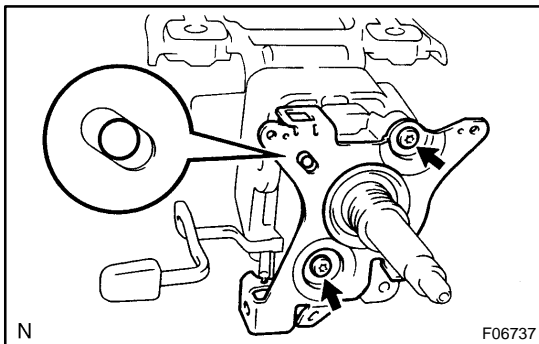


**6. Tilt steering column:
INSTALL STEERING COLUMN HOUSING WITH MAIN
SHAFT ASSEMBLY**

- (a) Install the steering column housing with the main shaft assembly into the column tube assembly.
- (b) Install the tilt spring and spring guide.
- (c) Hold the steering column housing and steering column housing support in a vise.
- (d) Temporarily install 2 new pivot pins.



- (e) Using a punch and a hammer, tap in the pivot pin.
- (f) Using a pin punch and hammer, stake at 3 places evenly around the hole as shown in the illustration.



7. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with 2 new torx® screws.

Torque: 7.5 N·m (75 kgf·cm, 65 in.-lbf)

HINT:

Make sure that the protrusion on the steering column housing is fitted into the hole of the turn signal bracket.

8. Tilt steering column:

INSTALL RELEASE LEVER SPRING

9. A/T:

INSTALL PARK LOCK CABLE ASSEMBLY (See page [AT-24](#))

10. A/T:

INSTALL SHIFT LEVER HOUSING

Install the shift lever housing with 3 new torx® screws.

Torque: 12 N·m (120 kgf·cm, 9 ft-lbf)

11. A/T:

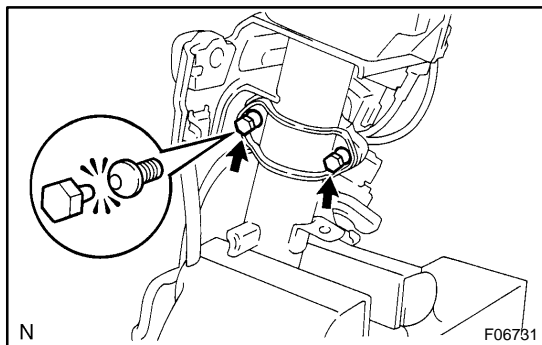
INSTALL UPPER NO. 2 STEERING COVER

12. A/T:

INSTALL SHIFT LEVER

Install the shift lever with a new torx® screw.

Torque: 18 N·m (180 kgf·cm, 13 ft-lbf)

**13. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Install the column upper bracket and column upper clamp with 2 new tapered-head bolts.

HINT:

Insert the bracket pin into the column tube hole.

- (b) Tighten the tapered-head bolts until the bolt heads break off.

14. INSTALL KEY CYLINDER LAMP ASSEMBLY

Install the key cylinder lamp assembly with the clip.